



Refer to clutch roller replacement instructions in the appropriate service manual for your Arctic Cat snowmobile.

Specific to HI-TORQUE ROLLERS Part #S-AC-AC-020:

- The pivot bolt passes through the lock ring, the threaded hole, the provided washer, and then the **shiny face of the roller (that has our logo)** goes against the washer.
- Apply Loctite 262 (Red) only to the exposed threads of the pivot stud as **any** Loctite in our precision fit pin bore will lock the roller.